

Date: Wednesday, 26/09/2007 10:26:12 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b>	: CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b>	: D3245-041
<b>Job Number</b>	: 34880		
<b>Estimate Number</b>	: 10804		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D3245041
<b>This Issue</b>	: 26/09/2007	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: RTN 633
<b>First Issue</b>	: //	<b>Project Number</b>	:
<b>Previous Run</b>	: 00015	<b>Drawing Revision</b>	:
	<b>Type</b> : SMALL /MED FAB	<b>Material</b>	:
<b>Written By</b>	:	<b>Due Date</b>	: 03/10/2007
<b>Checked &amp; Approved By</b>	:	<b>Qty:</b>	1 Um: Each
<b>Comment</b>	:		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT RTN 633

*2009.26 @*

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1  
 PICK ASS'T KIT:

3.0	D3245041	Access Panel Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)  
 Intake Plenum Access Pnl  
 ORIGINAL B/N 23260

4.0	MS21060L3K	Nut Plate
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Comment: Qty.: 3.0000 Each(s)/Unit Total: 3.0000 Each(s)  
 Nut Plate  
 B M 107519

*SB 08/05/21*

①

5.0	MS20427M33	Rivet
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Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)  
 Rivet  
 B M 107576

*SB 08/05/21*

①

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Drawing Name: D3245-041

Job Number: 34880

Part Number: D3245041

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	D3245	Gasket
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Comment: Qty.: 1.0000 sf(s)/Unit Total: 1.0000 sf(s)  
Gasket 0.035" THICK

A/R B 23711

SR 08/05/21 ①

7.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1  
INSTALL NUT PLATES AS PER DRWG  
D3245 REV.A  
BOND GASKET TO ASS'Y AS PER DRWG  
USING 3M SCOTCH GRIP 1300 OR 1300 L  
ADHESIVE 8110290 EXP. —

SR 08/05/21 ①

8.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

08/07/08 (x0)

9.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
RE-STOCK USING NEW B/N

08/07/10 ①

10.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

08/07/10

Job Completion



MF 08-07-10



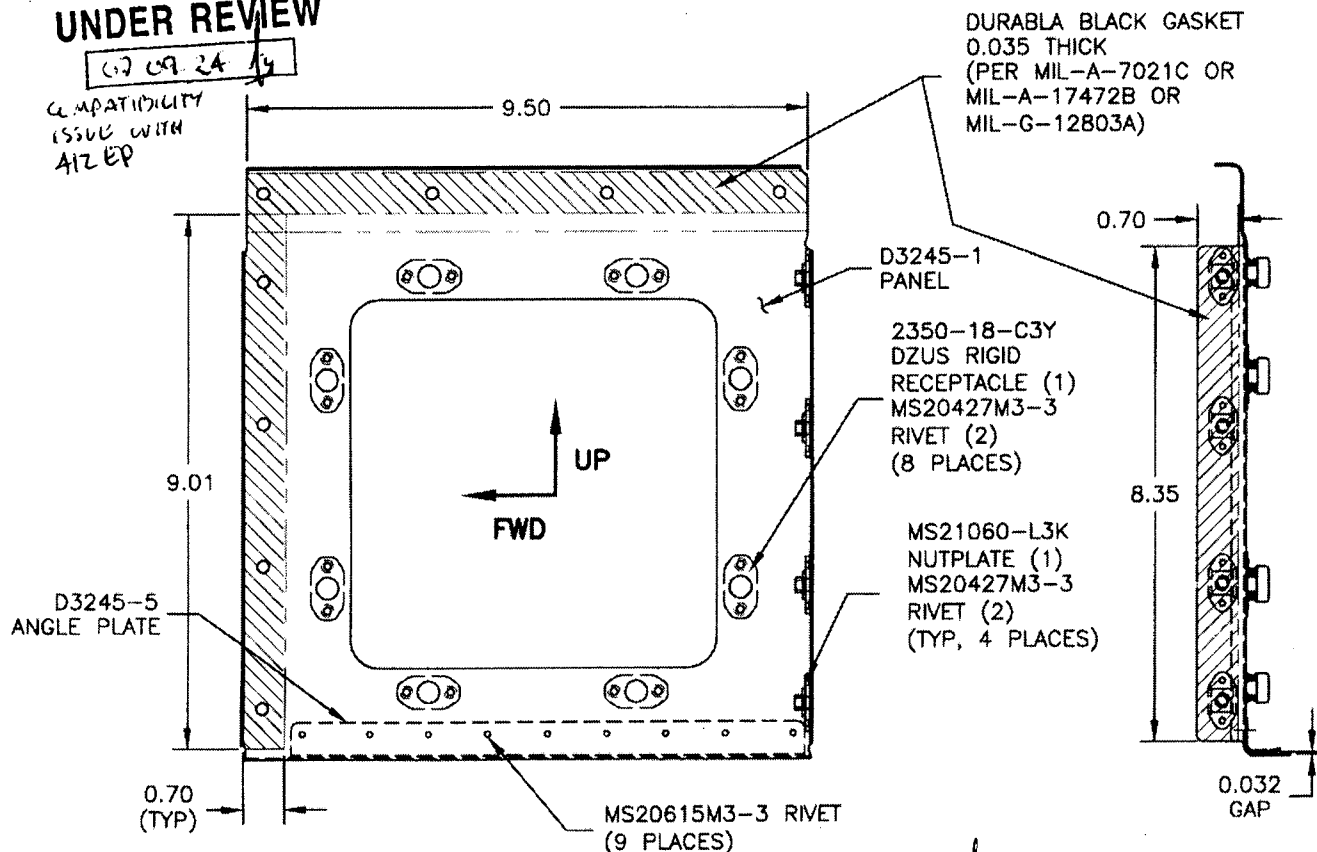
DESIGN	RF	DRAWN BY	IP	DART AEROSPACE LTD
				HAWKESBURY, ONTARIO, CANADA
CHECKED	H	APPROVED	H	DRAWING NO. D3245
				REV. A SHEET 1 OF 8
DATE	04.01.27	TITLE	ACCESS PANEL ASSEMBLY	SCALE 1:3
A	04.01.27	NEW ISSUE		

RELEASED  
04.04.21

UNDER REVIEW

07 09 24

COMPATIBILITY  
ISSUE WITH  
A12 EP



### D3245-041 ACCESS PANEL ASSEMBLY

#### D3245-041 NOTES:

- 1) FINISH: NONE
- 2) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) INSTALL GASKET USING 3M SCOTCH-GRIP P/N 1300/1300L ADHESIVE IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS
- 5) ASSEMBLE IN ACCORDANCE WITH DART QSI 002
- 6) IDENTIFY WITH P/N & B/N USING FINE POINT PERMANENT MARKER

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